



Weld Anti Spatter

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AIAS

1. Introduction

A silicone free release treatment designed to prevent adhesion of weld spatter residues. This product is water based, and provides an environmentally advantageous alternative to solvent based variants.

2. Where to use

For all general welding operations; on work surfaces, jigs, tools, nozzles etc.

3. Where not to use

- No restrictions.

4. Benefits

- Prevents adhesion
- Excellent non-stick finish.
- Spatter easily removed
- Not classified as Flammable
- Water rinseable.

5. Physical properties [Anti-Spatter base except where stated].

Appearance	Very pale yellow clear liquid
pH [10% solution]	10 - 11
Specific Gravity	1.000 +/- 0.010
Viscosity	Thin liquid.
Non Volatiles % m/m	10 - 20
Active Content % m/m, as supplied	90 - 100
Flammability, as Supplied	Not classed as flammable
Composition Data, as supplied	An emulsion of refined vegetable oils, alcohol ethoxylate and anionic surfactants and trace quantities of diethanolamine in de-ionised water, with nitrogen propellant.
Service Temperature [Continuous]	Not applicable

6. Application Details

Shake thoroughly before use. Spray sparingly onto the component, from a distance of 20 - 30cm, ensuring even coverage.

7. Availability

400 ml aerosols.

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